A. CLASSIFICATION OF SUBJECT MATTER IPC 7 F01D5/18

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) $IPC \ 7 \ F010$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-In	ternal, PAJ	, where plactical, scalar terms used	,	
C. DOCUME	ENTS CONSIDERED TO BE RELEVANT			
Category °	Citation of document, with indication, where appropriate, of the re-	elevant passages	Relevant to claim No.	
X Y A	EP 0 852 285 A (GEN ELECTRIC) 8 July 1998 (1998-07-08) column 3, line 45 -column 4, lin column 5, line 9 - line 37 column 6, line 4 -column 14 abstract; claim 10; figures	e 30	1,51 52 2-50	
Х	US 4 416 585 A (ABDEL-MESSEH WIL	LIAM)	1,51	
Α	22 November 1983 (1983-11-22) column 1, line 61 -column 2, line 63 -column 4, line abstract; figures	e 10 e 14	2-50,52	
		- /- -		
X Furth	er documents are listed in the continuation of box C.	X Patent family members are listed	n annex.	
"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the International filling date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another cliation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or			rel or cannot be considered to when the document is taken alone vance; the claimed invention involve an inventive step when the the ore or more other such docubeling obvious to a person skilled	
Date of the a	ctual completion of the international search	Date of mailing of the international sea	rch report	
	February 2004 alling address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk	13/02/2004 Authorized officer		
	Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	O'Shea, G		



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ntion) DOCUMENTS CONSIDERED TO BE RELEVANT	
Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
US 5 395 212 A (ANZAI SHUNICHI ET AL) 7 March 1995 (1995-03-07)	52
column 1, line 17 - line 24 column 3, line 56 -column 4, line 12 column 5, line 3 - line 13 column 7, line 12 - line 37 abstract; figures 1-4,9-15	1-51
US 5 919 031 A (JOHNSON BRUCE ET AL) 6 July 1999 (1999-07-06) column 2, line 34 - line 61 column 3, line 2 - line 17 column 4, line 6 - line 13 abstract; figures	1,51,52
EP 0 939 196 A (TOKYO SHIBAURA ELECTRIC CO) 1 September 1999 (1999-09-01) column 14, line 16 - line 39 column 15, line 27 - line 42 column 27, line 30 -column 28, line 36 abstract; figures 1-3,7,23-30	53-57
US 5 468 125 A (HENRY CHESTER L ET AL) 21 November 1995 (1995-11-21) column 2, line 46 - line 61 column 3, line 34 -column 4, line 10 abstract; figures	53-57
	7 March 1995 (1995-03-07) column 1, line 17 - line 24 column 3, line 56 -column 4, line 12 column 5, line 3 - line 13 column 7, line 12 - line 37 abstract; figures 1-4,9-15 US 5 919 031 A (JOHNSON BRUCE ET AL) 6 July 1999 (1999-07-06) column 2, line 34 - line 61 column 3, line 2 - line 17 column 4, line 6 - line 13 abstract; figures EP 0 939 196 A (TOKYO SHIBAURA ELECTRIC CO) 1 September 1999 (1999-09-01) column 14, line 16 - line 39 column 15, line 27 - line 42 column 27, line 30 -column 28, line 36 abstract; figures 1-3,7,23-30 US 5 468 125 A (HENRY CHESTER L ET AL) 21 November 1995 (1995-11-21) column 2, line 46 - line 61 column 3, line 34 -column 4, line 10





Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful international Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)
This International Searching Authority found multiple inventions in this International application, as follows:
see additional sheet
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. X all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-50,51,52

A turbine blade with an internal cooling channel, said channel comprising a plurality of turbulence promoting ribs, each rib comprising two rib portions joined together to form a chevron junction, said chevron junction having an angle of between 80 and 120 degrees and wherein each rib defines at least one gap therein.

2. Claims: 53-55,56-57

A turbine blade with an internal cooling channel, said channel comprising a plurality of turbulence promoting ribs, at least one rib has a trapezoidal or parallelogram cross-sectional shape and extends from the channel wall surface at an angle greater than 60 and less than 90 degrees.



PCT/	GB	03/0409	4

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
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